

# **DIESEL ENGINE-DRIVEN DC WELDER/AC GENERATOR**

# DAW-500SS

High Performance 500A Permanent Magnet Welder DAW-50055

- Greatly improved are welding performance
- 100% duty cycle realized at 350A
- Compact, lightweight and quiet
- Improved energy efficiency





# **FEATURES**

#### **Dramatically improved arc welding performance**

The 500A welder incorporates an innovative power generator with a permanent magnet and newly developed current control system that offers stable arc performance for all sizes of welding rods. This high-quality welding power source is suitable for pipeline construction and other projects.

## Lightweight, compact design improves onsitemaneuverability

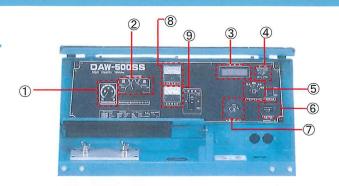
The welder's newly developed power generator incorporates a brushless permanent magnet and field coils that greatly reduce overall weight. Compared to previous models, 500A's powerful generator is more efficient, compact, lighter weight.

## **Economical owing to low fuel consumption**

A built-in idle cintrol unit incorporated into the 500A's generator increases fuel efficiency and improves performance.

#### **Designed for increased safety**

The welding set is equipped with safety devices as standard equipment, such as an emergency shut-off device to protect the generator at welding output overload and the engine at low oil pressure, high water temperature and battery insufficient charge.



**1**Current Regulator

2 Current Range Selector Switch

3 Warning Lamp Unit

(Oil, Water, Charge, Preheat)

(4) Idle Control Switch

Ctarter Cuiteb

**⑤**Starter Switch

**6**Hour Meter

7Fuel Gauge

**®DC Voltmeter** 

**9DC** Ammeter

#### **Easy Daily Inspection & Maintenance**

Daily inspection and maintenance can be carried out one side of the machine. In addition, the radiater can be cleaned easily Switch key operation restarts the engine with air vented automatically alternator requires maintenace free.

The use of brushes or slip rings in the alternator eliminates the need for maintenance.



# **SPECIFICATIONS**

	DAW-500SS	
DC Welding Power		Diesel
Rated Output	17.7 k W	Model
Rated Current	460A	Type
Rated Voltage	38.4V	Rated
Welding Current Range	40-500A	Rated
Rated duty cycle	60%	Displac
Applicable electrode	2.0mm-8.0mm	Fuel
AC Power Source		Fuel co
Frequency	50/60Hz	Fuel Ta
Rated Output	3.0kVA	Battery
Rated Voltage	100/110/120/200/220/230/240V	Dimer
No.of Phase	1-Phase	Length:
Power Factor	1.0	Dry We
		Noise

Diesel Engine
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Model	Kubota D1703-KA		
Туре	4-cycle, water-cooled diesel engine		
Rated Output	25.4kW		
Rated Speed	2800min <sup>-1</sup>		
Displacement	1.647L		
Fuel	ASTM No.2 diesel fuel or equivalent		
Fuel consumption	5.0L/h*1		
Fuel Tank Capacity	45L		
Battery×Quantitiy	65D31R×1		

### **Dimensions/Weight**

Length×Width×Height	1420×800×900mm	
Dry Weight	505kg	
Noise		
7mdB(A)	65dB*2	

<sup>\*1</sup> The fuel consumptions herein are measured under the condition that welding load is a rated value and the duty cycle is fixed at 60%

The specifications given herein are subject to change without notice.



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<sup>\*2</sup> The noise levels herein stated are the averaged value of the measured values of four directions of 7 meters length under non-loaded condition.